13" Capacity Wet Cutting Hydraulic Feed Variable Bandspeed

Manual Bandsaw formerly model 1118





Manufactured in the United States of America





Standard Features

Spring-Loaded Carbide Guides with Rollers
Combination Reduction Gearbox and Ring & Pinion Blade Drive
Baldor® Motor 3hp motor 3 phase TEFC 2hp single phase ODP
Infinitely Variable Blade Speeds
Rite-Tension [®] Blade Tensioning Device
Wet Cutting System
Powered Blade Brush
110 Volts at Controls
Overload and Undervoltage Protection
Precision Ground Bed and Vise Jaws
Quick Acting Vise
Adjustable Stock Stop
Auto Shut-Off at End of Cut
OSHA Blade Guarding
Tiger-Tooth [®] Bi-Metal Blade
Coolant for Initial Start-Up

Specifications

Capacity	Round 13" Rectangular 13" x 18" 45° Angle 11" x 9-1/2"	
Blade Size	1" x .035" x 12'6" (150")	
Blade Speeds	Infinitely Variable 70-375 SFPM	
Blade Guides	Carbide Guides with Rollers	
Blade Tension	Manual Rite-Tension®	
Electrical Options	115-208-230/60/1 208-230-460/60/3	
Coolant System	Tank Capacity 8 Gallons Submersible Pump/3 GPM	
Vise Control	Quick Acting/Manual Screw	
Swivel Vise	To 45°	
Feed Control	Variable Hydraulic/ Counterbalance Spring	
Band Wheels	15" Diameter Cast Iron	(
Bed Height	29"	
Floor Area	40"W x 84"L	
Shipping Weight	955 Lbs.	

Available Factory Installed Options

Flush	Hose	with	8.5	GPM	Pump
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- Powered Frame Raise and/or Powered Vise
- **Laser Line Pointer**
- Casters (Set of 4, 2 Locking)
- **NFPA Electrics (with Disconnect)**
- Work Light with Transformer
- Stock Stand, 18"
- 5' Non-Powered Roller Conveyor
- 10' Non-Powered Conveyors
- **Please Contact Factory for Additional Options**

Other Models in the 1318 Family

Model 1338 with 38" Width Capacity

Model 1316S Swivel Head Miter Saw to 60°

All Models Available with PLC Controlled Semi-Automatic Operation

